

* JGLM300 Maintenance



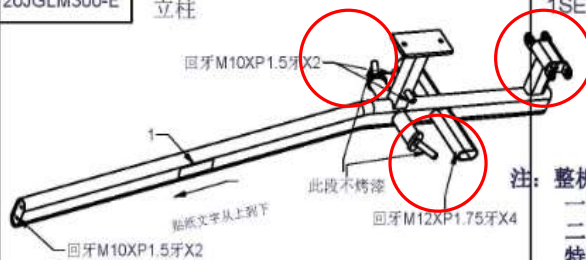
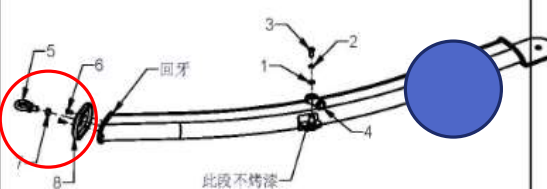
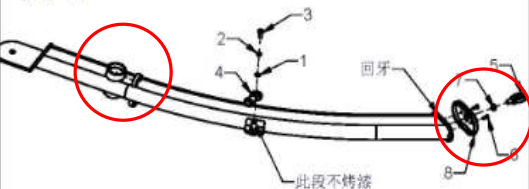
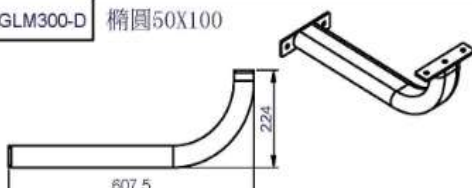
* Customers can put some grease on pivot points (red circle place), with brass or gunmetal bushings.



* Let's maintain your machine!

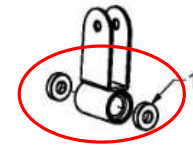
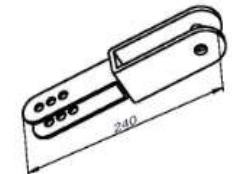
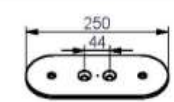
31JGLM300包装明细(3-1)

P. 1

零件代码	品名及图案	用量	备注
20JGLM300-E	立柱 	1SET	1. 贴纸9440-258=1pcs 注: 整机二涂二烤, 一涂: 底色, EPK04-057, 艳红 二涂: EPB00-261, 透明粉 特殊标示除外
20JGLM300-I	黑亮光漆EPK03-068二涂二烤 扶手管 	1SET	1. 组立M8华司(Ø16边)=1pcs 2. M8弹黄华司=1pcs 3. M8X15L半圆头内六角螺丝=1pcs 4. 8510-027=1pcs 5. M8吊环螺丝=1pcs 6. M5X15L锥形内六角=2pcs 7. M8螺母=1pcs 8. 9310-100橡胶套=1pcs 9. 组立轴承8510-010=2pcs(6004ZZ)
20JGLM300-J	黑亮光漆EPK03-068二涂二烤 扶手管 	1SET	1. 组立M8华司(Ø16边)=1pcs 2. M8弹黄华司=1pcs 3. M8X15L半圆头内六角螺丝=1pcs 4. 8510-027=1pcs 5. M8吊环螺丝=1pcs 6. M5X15L锥形内六角=2pcs 7. M8螺母=1pcs 8. 9310-100橡胶套=1pcs 9. 组立轴承8510-010=2pcs(6004ZZ)
20JGLM300-D	椭圆50X100 		95X6TX250L

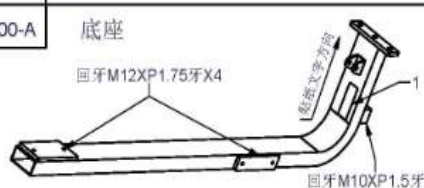
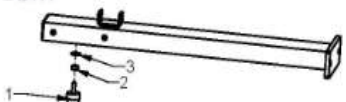
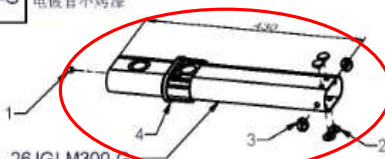
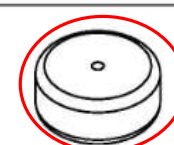
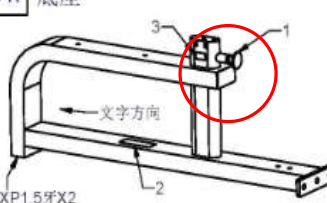
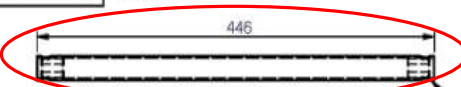
31JGLM300包装明细(3-1)

P. 2

零件代码	品名及图案	用量	备注
20JGLM300-H	摆动座 	1SET	1. 组立钢套8520-001=2pcs 包在内箱: 99X66X66台分 (HLJGLM300A)
20JGLM300-N		2SET	1. 组立8510-016A(6001ZZ)=4pcs 包在内箱: 99X66X66台分 (HLJGLM300A)
HLJGLM300C	填充纸箱	10SET	76X36X165台分
20JGLM300-M		1SET	包在内箱: 99X66X66台分 (HLJGLM300A)
JGLM300-Q	8331-017 	2SET	
JGLM300-C	8313-188 	2SET	
9420-152	动作铭板	1SET	
GJGLM300	螺丝包	1SET	
23JGLM300	附件包	1SET	
25JGLM300	滑轮包	1SET	
FJGLM300	钢索包	1SET	
KJGLM300	说明书	1SET	

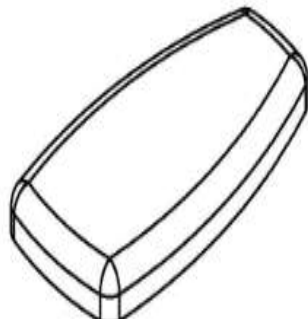
32JGLM300包装明细(3-2)

P. 3

零件代码	品名及图案	用量	备注
20JGLM300-A	底座 	1SET	1, 贴纸9440-259=1pcs
20JGLM300-B	连接杆 	1SET	1, 组立9310-018=1pcs 2, 组立3/8"螺帽(7T)=1pcs 3, 组立M10-Ø27华司=1pcs
20JGLM300-G	电镀管不烤漆 调整杆 	1SET	1, 组立M8X8L沉头内六角=1pcs 2, 组立9211-036=4pcs 3, 组立9211-118=2pcs 4, 组立9211-207=1pcs
JGLM300-F 8230-058-28		2SET	Ø146X61T 包在内箱:59X59X43台分 (HLJGLM300B)
20JGLM300-K	底座 	1SET	1, 组立8250-066=1pcs 2, 贴9440-259=1pcs 3, 贴9440-104=1pcs
20JGLM300-L	泡棉杆 	1SET	Φ1"X2.5tX446L

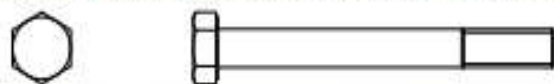
33JGLM300包装明细(3-3)

P. 4

零件代码	品名及图案	用量	备注
JGLM300-O 9121-111	座垫 	1SET	564X285X65/15mm
JGLM300-P 9161-076	泡棉 	2SET	Ø100XØ25X203L

JGLM300 HARDWARE
(shown in actual size)

A1.M8X75L HEX HEAD SCREW (HALF THREAD) ...2PCS



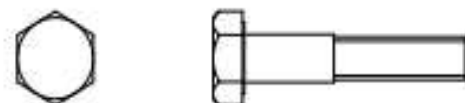
A2.M10X25L TAPER FLAT HEAD SOCKET SCREW...8PCS



A3.M10X40L HEX HEAD SCREW...2PCS



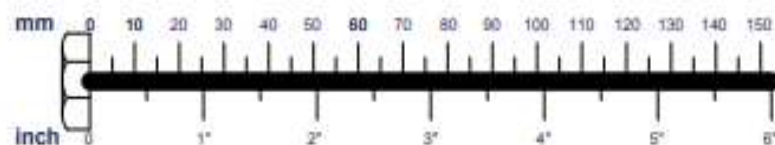
A4.M10X50L HEX HEAD SCREW...4PCS



A5.M10X70L HEX HEAD SCREW...2PCS



A6.M12X20L SOCKET SCREW ...4PCS

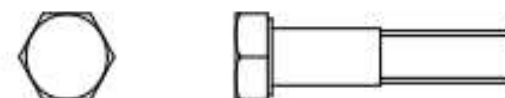


JGLM300 HARDWARE
(shown in actual size)

A7.M12X25L HEX HEAD SCREW...4PCS



A8.M12X55L HEX HEAD SCREW...1PCS



A9.M12X60L HEX HEAD SCREW...1PCS



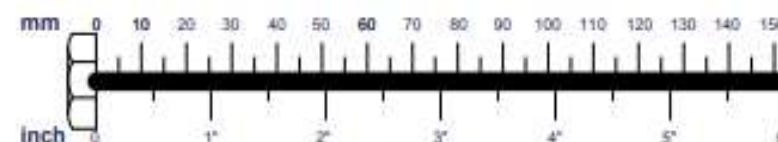
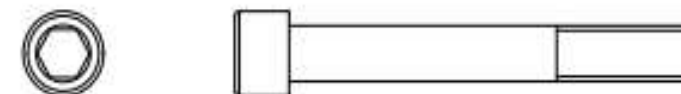
A10.M12X85L HEX HEAD SCREW...1PCS



A11.M12X30L ALLEN SCREW ...2PCS

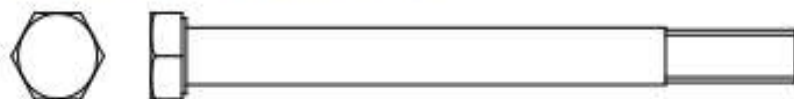


A12.M12X90L SOCKET SCREW ...2PCS



JGLM300 HARDWARE
(shown in actual size)

A13.M12X140L HEX HEAD SCREW...2PCS



A14.M8X8L SINK HEAD SCREW...1PCS(Pre-installed)



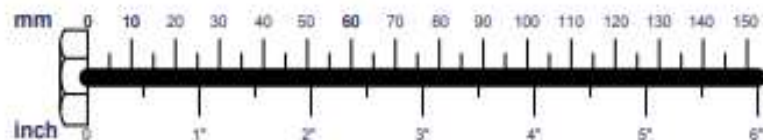
A15.M5X15L TAPER FLAT HEAD SOCKET SCREW...4PCS(Pre-installed)



A16.M8 LIFTING EYEBOLT SCREW...2PCS(Pre-installed)



A17.M8X15L CUP HEAD IN HEXAGONAL SCREW...2PCS(Pre-installed)



JGLM300 HARDWARE
(shown in actual size)

C1.M8 WASHER (Ø16) ...4PCS(Pre-installed 2PCS)



C2.M8 SPRING WASHER ...4PCS (Pre-installed 2PCS)



C3.M10 WASHER (Ø19) ...2PCS



C4.M10 SPRING WASHER ...4PCS



C5.M10 WASHER (Ø27) ...11PCS(Pre-installed 1PCS)



C6.M12 WASHER (Ø24) ...22PCS



C7.M12 SPRING WASHER ...8PCS



C8.1/2" SPRING WASHER ...1PCS



JGLM300 HARDWARE
(shown in actual size)

C1.M8 WASHER (Ø16) ...4PCS(Pre-installed 2PCS)



C2.M8 SPRING WASHER ...4PCS (Pre-installed 2PCS)



C3.M10 WASHER (Ø19) ...2PCS



C4.M10 SPRING WASHER ...4PCS



C5.M10 WASHER (Ø27) ...11PCS(Pre-installed 1PCS)



C6.M12 WASHER (Ø24) ...22PCS



C7.M12 SPRING WASHER ...8PCS



C8.1/2" SPRING WASHER ...1PCS



JGLM300 HARDWARE
(shown in actual size)

D1.Belt Pulley(9213-002C).....	6PCS
D2.The Round Side Cover(9211-173).....	10PCS
D3.Belt Wheel(9213-009C).....	1PCS
D4.Nylon Washer(9214-008).....	4PCS
D5. End Cover(8130-248).....	2PCS
D6.End Cover(8130-131).....	2PCS
D7.End Plug(9211-214).....	2PCS
D8.Stop Plug(9310-057).....	2PCS
D9.Rubber Mat(9310-075).....	2PCS
D10.Elbow Strap(9630-243).....	2PCS
D11.Zinc Hook(8810-001).....	2PCS
D12.End Plug(9211-014).....	1PCS
D13.4170mm Steel Cable.....	1PCS
D14.4315mm Steel Cable.....	1PCS
D15.Universal Bearing(8510-027)(Pre-installed).....	1PCS
D16.Sulphurizing(8220-244)(Pre-installed).....	1PCS
D17.Bearing(8510-010)(Pre-installed).....	4PCS
D18.Modeling(9310-018)(Pre-installed).....	1PCS
D19.Adjust Team(8250-066)(Pre-installed).....	1PCS
D20.Snap Fastener(9211-036)(Pre-installed).....	4PCS
D21.Snap Fastener(9211-118)(Pre-installed).....	2PCS
D22.The Elliptical Pipe Plug(9211-207)(Pre-installed).....	1PCS
D23.Bearing(8510-016A)(Pre-installed).....	4PCS
D24.Pulley Spacer(8520-001)(Pre-installed).....	2PCS
D25.Rubber Insert(9310-100)(Pre-installed).....	2PCS
D26.End Plug(9211-191).....	1PCS

D1



D2



D3



D4



D5



D6



D7



D8



D9



D10



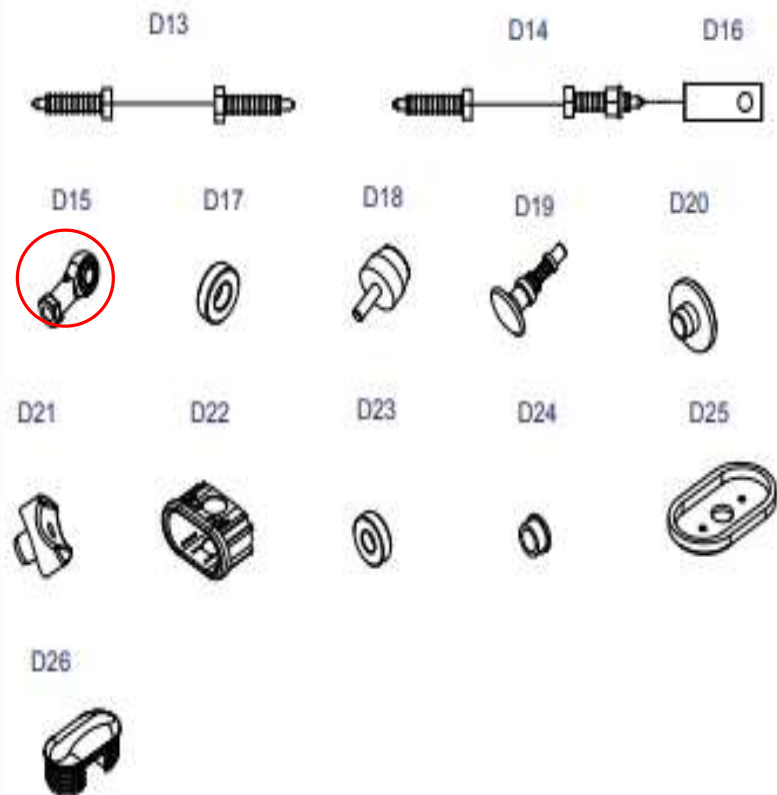
D11



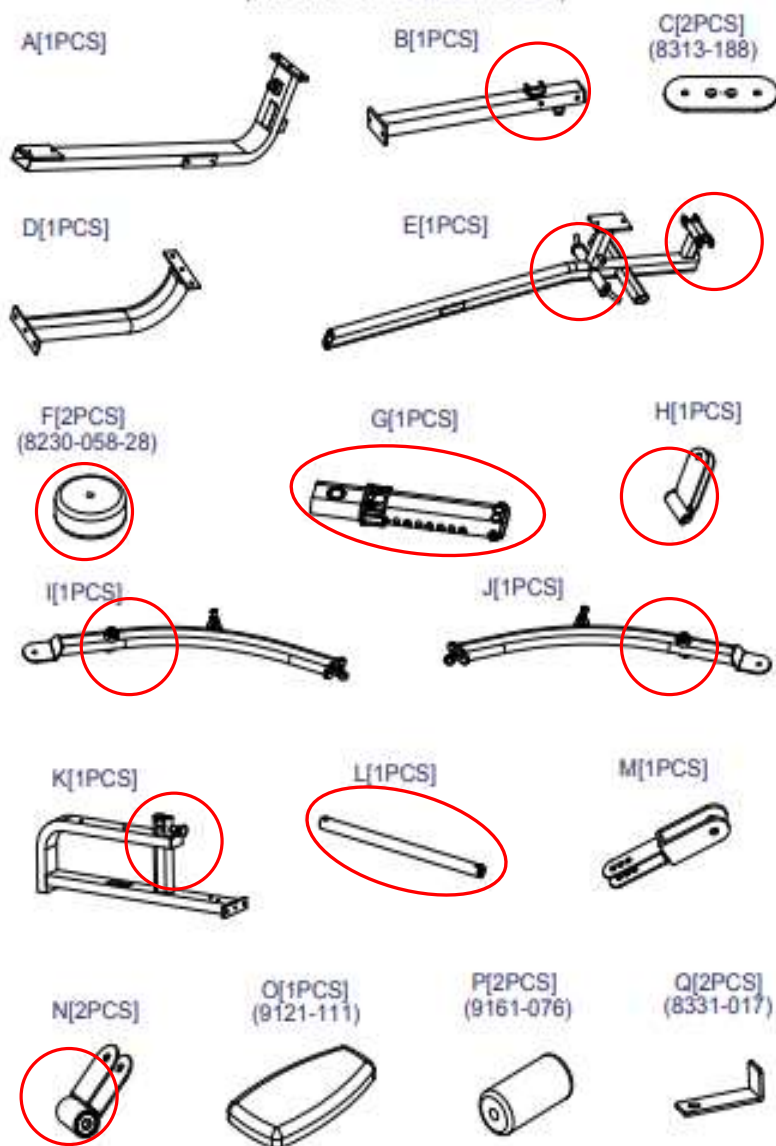
D12



JGLM300 HARDWARE (shown in actual size)

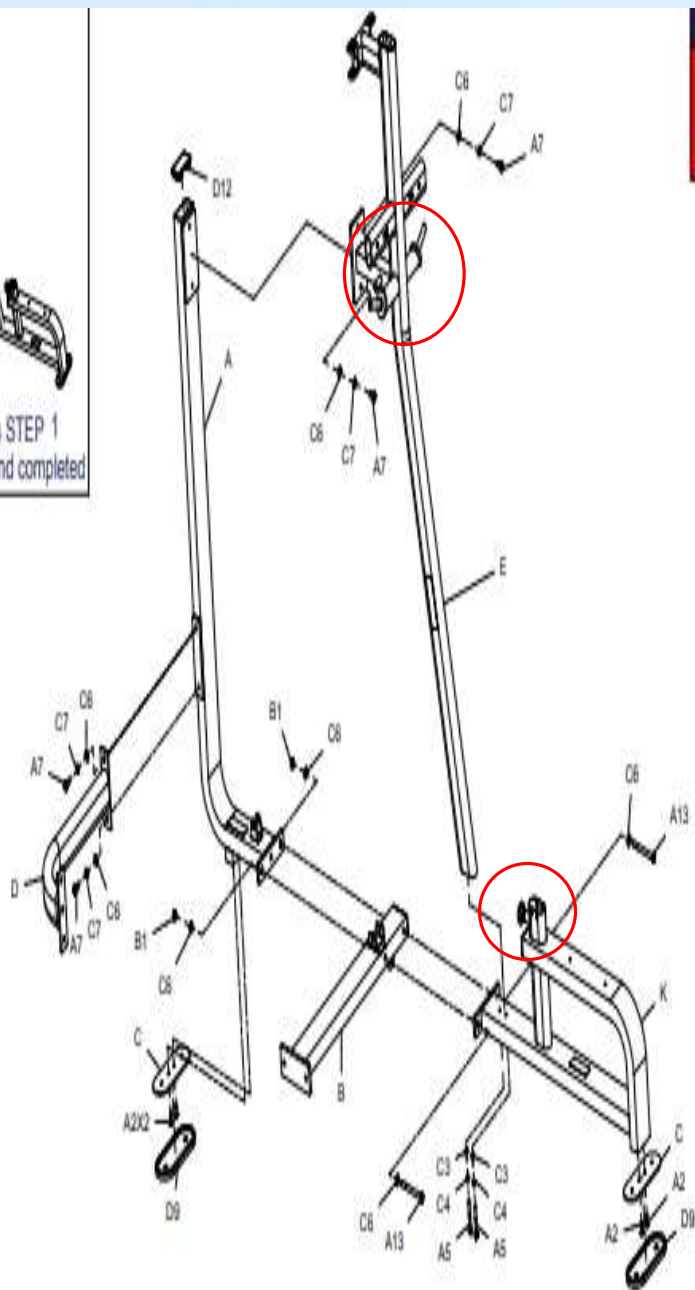


JGLM300 HARDWARE (shown in actual size)





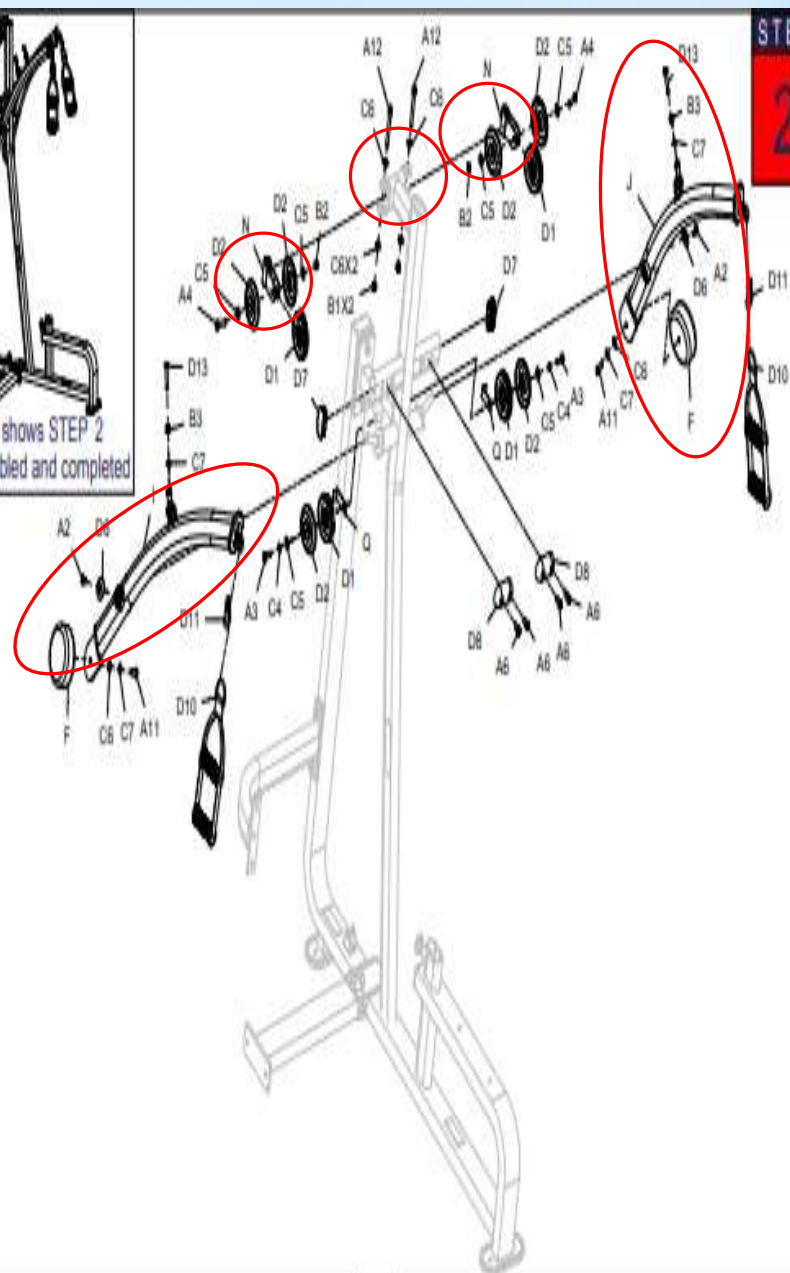
Above shows STEP 1
assembled and completed



STEP
1



Above shows STEP 2
assembled and completed

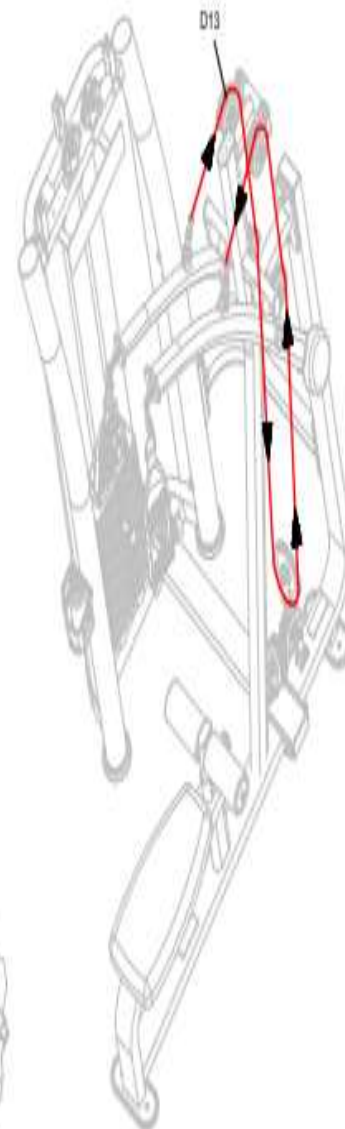
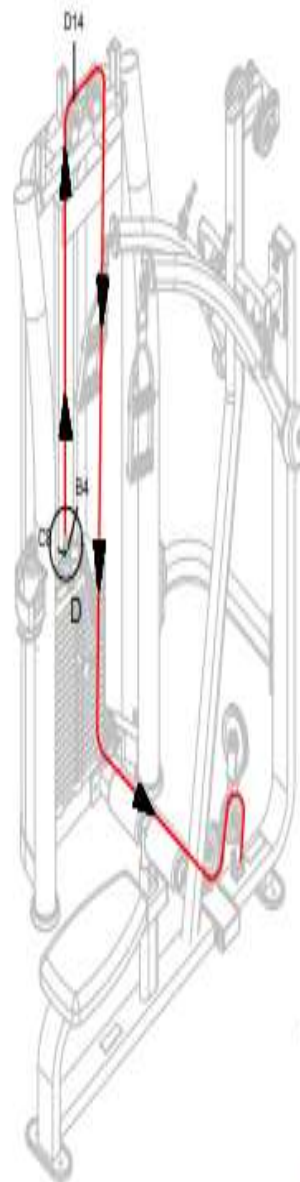
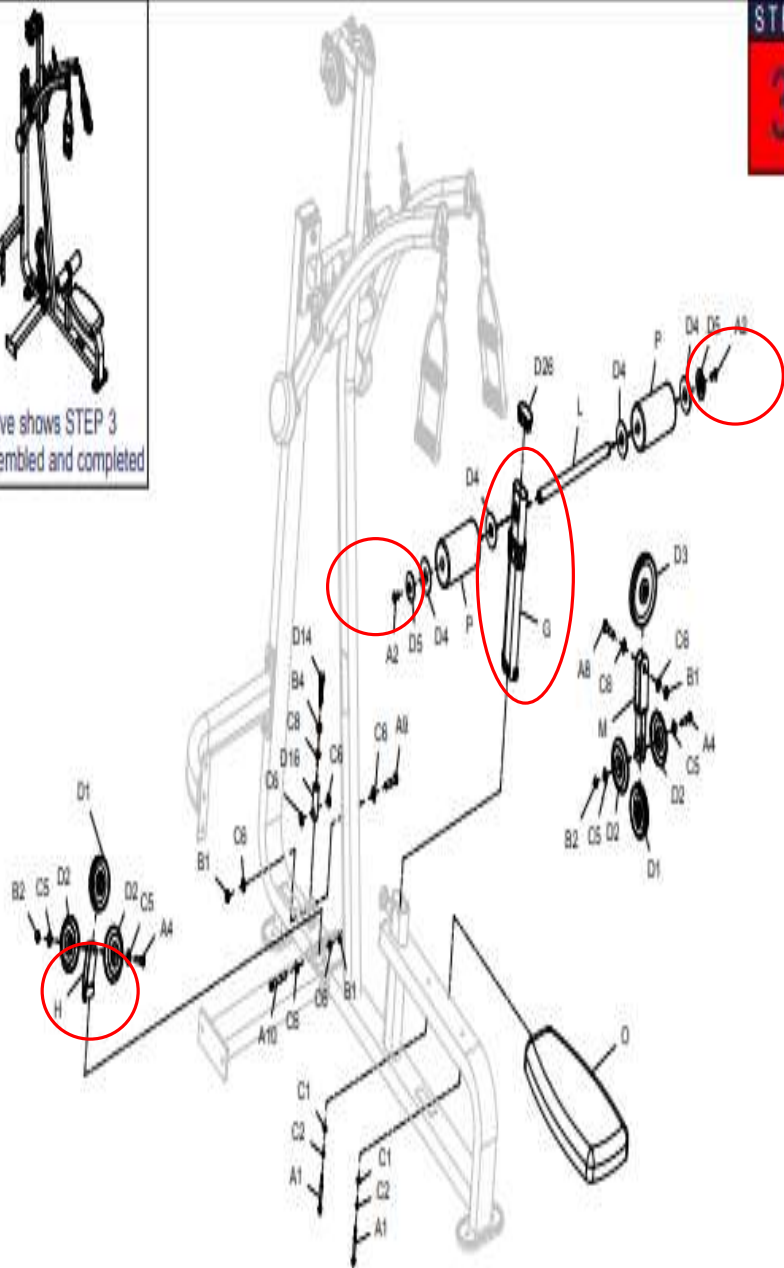


STEP
2



Above shows STEP 3
assembled and completed

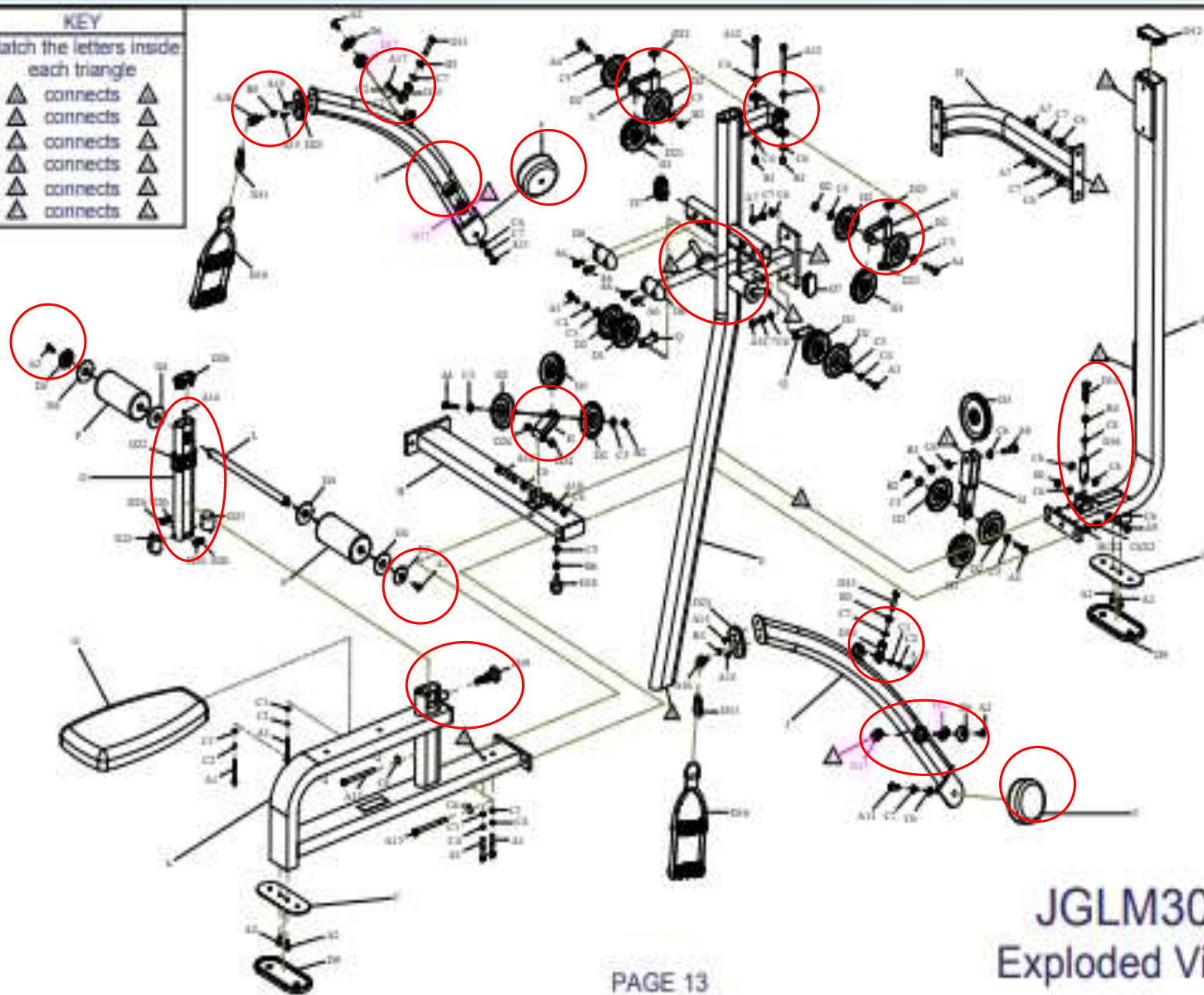
STEP
3



KEY

Match the letters inside
each triangle

- | | |
|--------------|--------------|
| △ connects △ | △ connects △ |
| △ connects △ | △ connects △ |
| △ connects △ | △ connects △ |
| △ connects △ | △ connects △ |
| △ connects △ | △ connects △ |



JGLM300
Exploded View^o

*Well done!

