

*CL2TH Maintenance

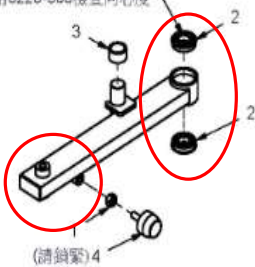
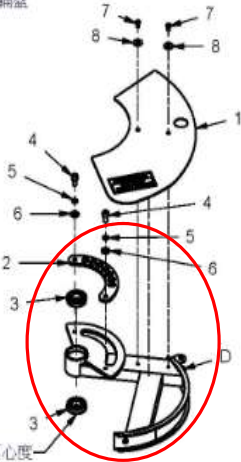
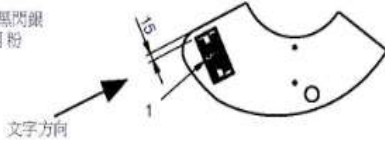
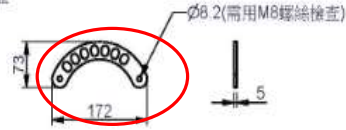


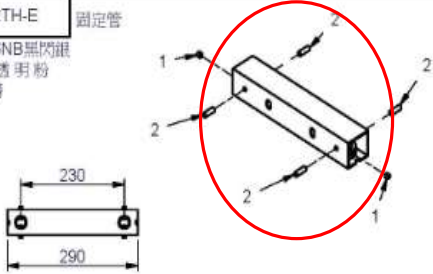
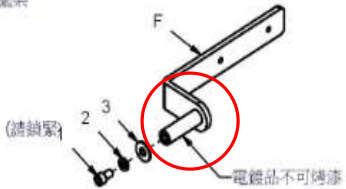
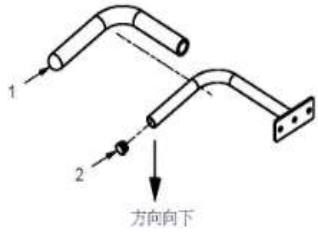
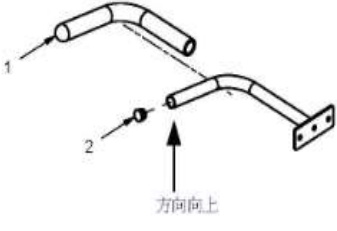
* Customers can put some grease on pivot points (red circle place), with brass or gunmetal bushings.

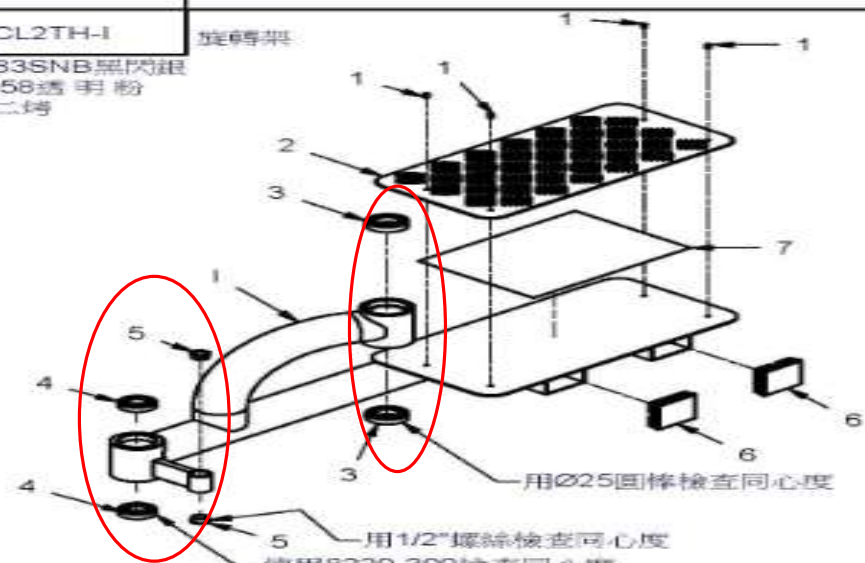
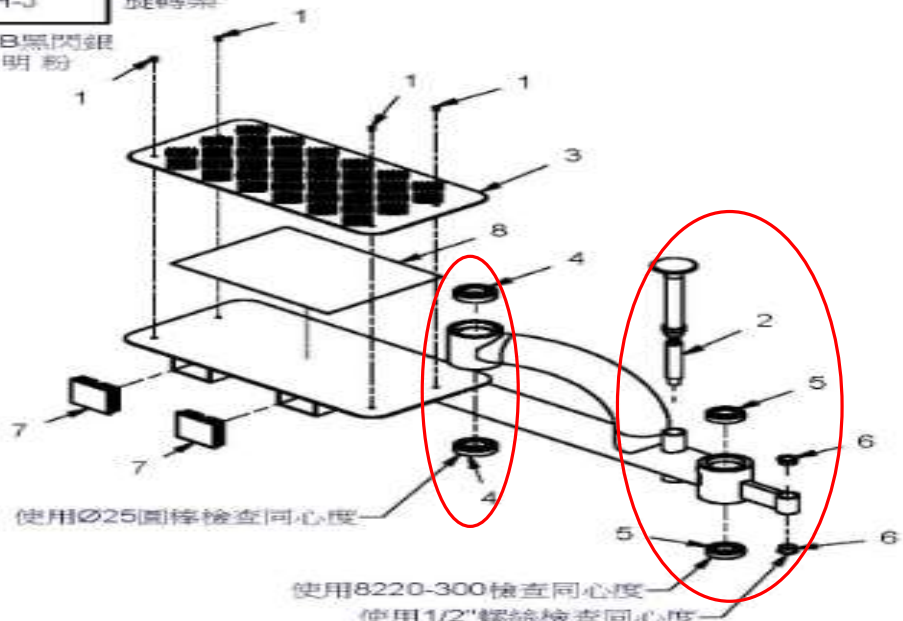


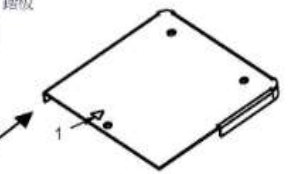
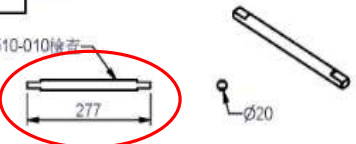
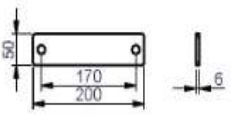
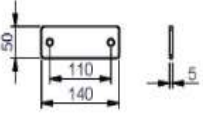
* Let's maintain your machine!

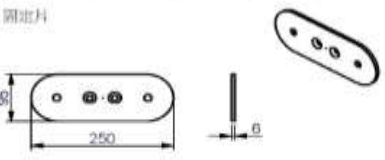
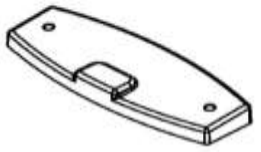
零件代碼	品名及圖案	用量	備註
20CL2TH-A K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	底座 	1SET	1.組立3/8"螺帽X8T=1PCS 2.組立8210-251固定棒=6PCS 3.組立9310-018阻擋墊=1PCS 4.組立M12X20L 一般外六角螺絲=6PCS 5.組立M12華司Ø34=6PCS 詳圖B
8210-251 染黑處理	固定棒 		設變單號 2018040003
20CL2TH-B K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	背墊架 	1SET	1.組立M8X16L 沉頭內六角螺絲=4PCS 2.組立M10X25L 錐形平頭內六角螺絲=2PCS

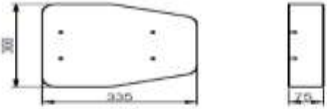
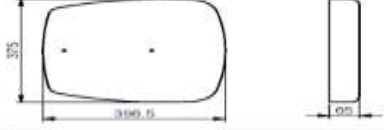
零件代碼	品名及圖案	用量	備註
20CL2TH-C K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	擺動架 使用8220-300檢查同心度 	1SET	1.組立3/8"螺桿X8T=1PCS 2.組立8510-034軸承=2PCS 3.組立9219-009彈簧套=1PCS 4.組立9310-018彈簧墊=1PCS
20CL2TH-D K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	導輪盤  使用8220-300檢查同心度	1SET	1.組立8343-372擋板=1PCS 2.組立8343373-26調整盤=1PCS 3.組立8510-034軸承=2PCS 4.組立M8X15L圓頭內六角螺絲CAP=2PCS 5.組立M8彈簧墊=2PCS 6.組立M8華司Ø18=2PCS 7.組立M6X10L半圓頭內六角螺絲=2PCS 8.組立M6華司Ø19=2PCS
8343-372 K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	擋板 		1.貼9441-243貼紙=1PCS 設變單號 2018040003
8343373-26 電鍍	調整盤 		

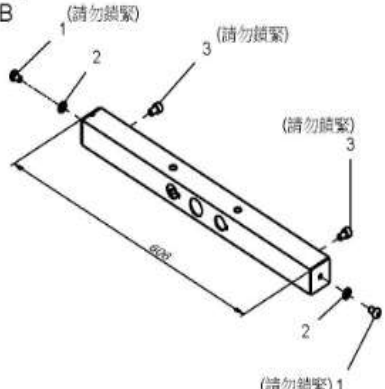
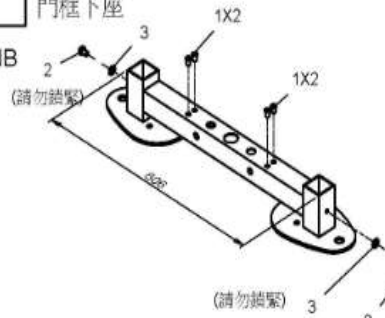
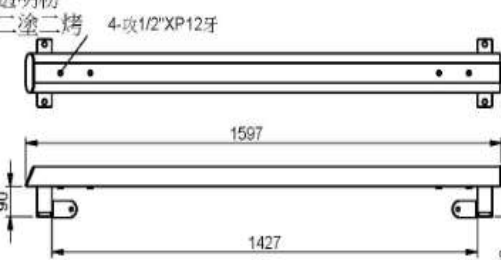
零件代碼	品名及圖案	用量	備註
20CL2TH-E K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	固定管 	1SET	1.組立M8X8L沉頭內六角螺絲=2PCS 2.組立M8X25L沉頭內六角螺絲=4PCS
20CL2TH-F K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	擺架  (請鎖緊)	2SET	1.組立M12X20L圓頭內六角螺絲CAP=2PCS 2.組立M12彈簧墊=2PCS 3.組立M12華司Ø34=2PCS
20CL2TH-G K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	扶手架 	1SET	1.組立9162-128浸製把手=1PCS 2.組立9211-077管塞=1PCS
20CL2TH-H K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	扶手架 	1SET	1.組立9162-128浸製把手=1PCS 2.組立9211-077管塞=1PCS

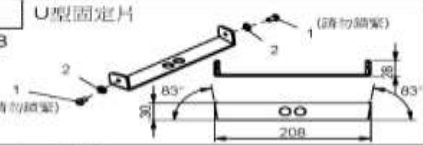
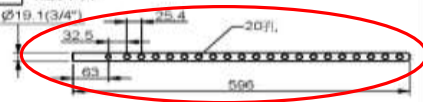
零件代碼	品名及圖案	用量	備註
20CL2TH-I K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	旋轉架  用Ø25圓棒檢查同心度 用1/2"螺絲檢查同心度 使用8220-300檢查同心度	1SET	1.組立435(4-3)拉釘=4PCS 2.組立8370-068壓花板=1PCS 3.組立8510-018軸承=2PCS 4.組立8510-010軸承=2PCS 5.組立8520-001銅套=2PCS 6.組立9211-049方塞=2PCS 7.貼9190-042 雙面膠=0.5PCS 請使用一半用量 修整成180X245大小
20CL2TH-J K-9883SNB黑閃銀 KL0158透明粉 二塗二烤	旋轉架  用Ø25圓棒檢查同心度 使用8220-300檢查同心度 使用1/2"螺絲檢查同心度	1SET	1.組立435(4-3)拉釘=4PCS 2.組立8250-169調整組=1PCS 3.組立8370-068壓花板=1PCS 4.組立8510-018軸承=2PCS 5.組立8510-010軸承=2PCS 6.組立8520-001銅套=2PCS 7.組立9211-049方塞=2PCS 8.貼9190-042 雙面膠=0.5PCS 請使用一半用量 修整成180X245大小

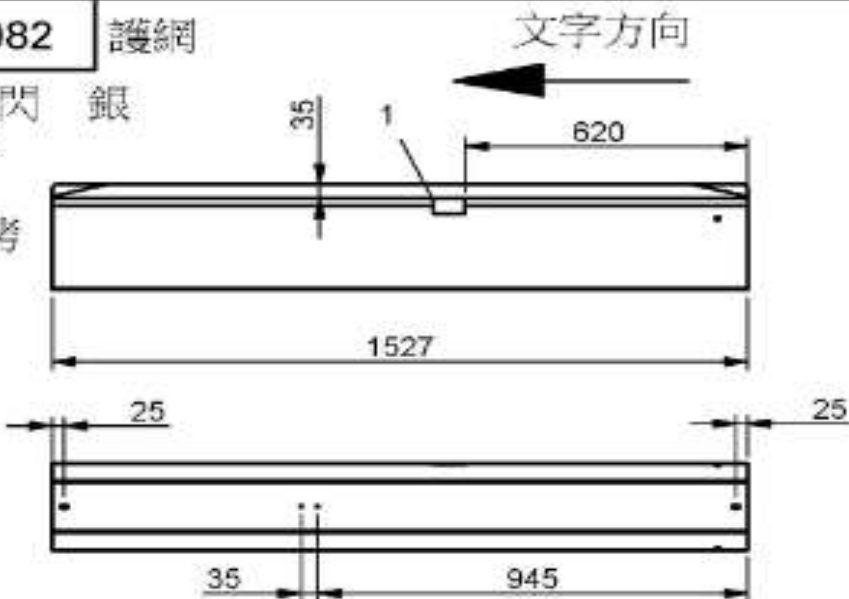
零件代碼	品 名 及 圖 案	用量	備 註
20CL2TH-K K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	踏板 	1SET	1.貼9440-400貼紙=1PCS
20CL2TH-L K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	踏板 	1SET	設變單號 2018100005
8220-300 染黑	轉軸心 	2PCS	
8312-078 K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	連接片 	1PCS	
8312-090 K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	連接片 	1PCS	

零件代碼	品 名 及 圖 案	用量	備 註
8313-188 K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	固定片 	1PCS	
9211-206 黑色	上蓋 	1PCS	H9211206內箱
6680-025 K-9883SNB黑閃銀 KL0158透 明 粉 二塗二烤	連接柱 	1SET	
9420-135	動作圖銘板	1PCS	
23CL2TH	附件包	1SET	
25CL2TH	皮帶輪包	1SET	
FCL2TH	鋼索包	1SET	
GCL2TH	螺絲包	1SET	
KCL2TH	說明書	1SET	

零件代碼	品 名 及 圖 案	用量	備 註
9111-107 黑色耐熱乳膠皮	齒墊 	1PCS	
9121-052 黑色耐熱乳膠皮	齒墊 	1PCS	
9131-041 黑色耐熱乳膠皮	齒墊 	2PCS	

零件代碼	品名及圖案	用量	備註
6610-040	門框上座	1SET	1.組立M10X15L=2PCS 半圓頭內六角螺絲 2.組立M10華司-Ø19=2PCS 3.組立M10X15L=2PCS 圓頭內六角螺絲-CAP
K-9883SNB 黑閃銀 KL0158 透明粉 二塗二烤			
6610-041	門框下座	1SET	1.組立M6拉帽(身體有花)=4PCS 2.組立M10X15L=2PCS 半圓頭內六角螺絲 3.組立M10華司-Ø19=2PCS
K-9883SNB 黑閃銀 KL0158 透明粉 二塗二烤			
6610-042	門框	1SET	
K-9883SNB 黑閃銀 KL0158 透明粉 二塗二烤			

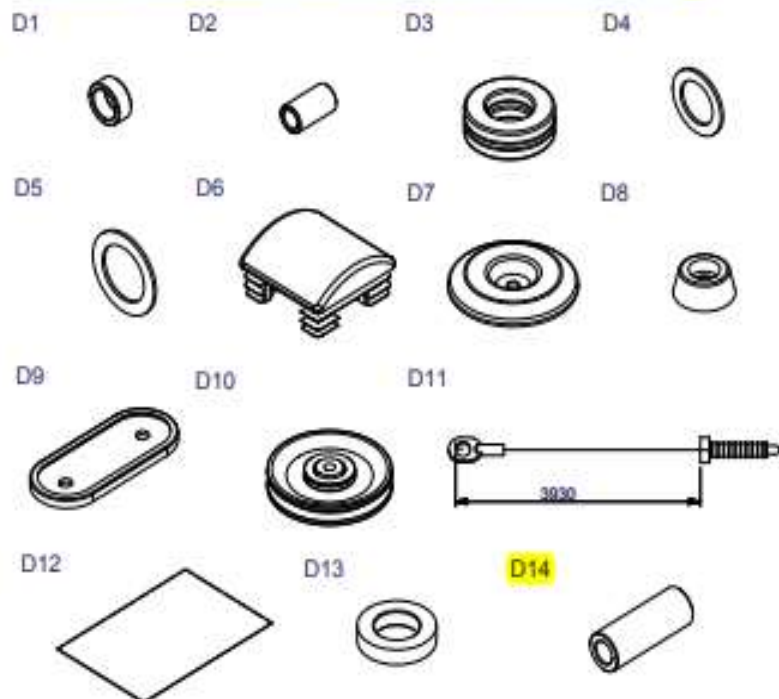
零件代碼	品名及圖案	用量	備註
6670-005	選擇加高套管	2SET	
K-9883SNB 黑閃銀 KL0158 透明粉 二塗二烤			
8321-066	U型固定片	2SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司-Ø13=4PCS
K-9883SNB 黑閃銀 KL0158 透明粉 二塗二烤			
8210-042	選擇桿	1PCS	
電鍍			
8400-006	選擇上座	1SET	
			
8280-037	導桿	2PCS	Ø3/4"X1522L
電鍍			
25CL2DB	皮帶輪包	1SET	
零件代碼	品名及圖案	用量	備註
23CL2DB	附件包	1SET	
23CL2DCUP	附件包-CUP	1SET	
GCL2DB	螺絲包	1SET	

零件代碼	品 名 及 圖 案	用量	備 註
8380-082	護網 O-200S閃 銀 KL0518 透明粉 二塗二烤 	1PCS	1.9440-117=1PCS 防夾手注意標識
8380-083	護網 O-200S閃 銀 KL0518 透明粉 二塗二烤 	1SET	1.9440-387無膜標=1PCS

CL2TH ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

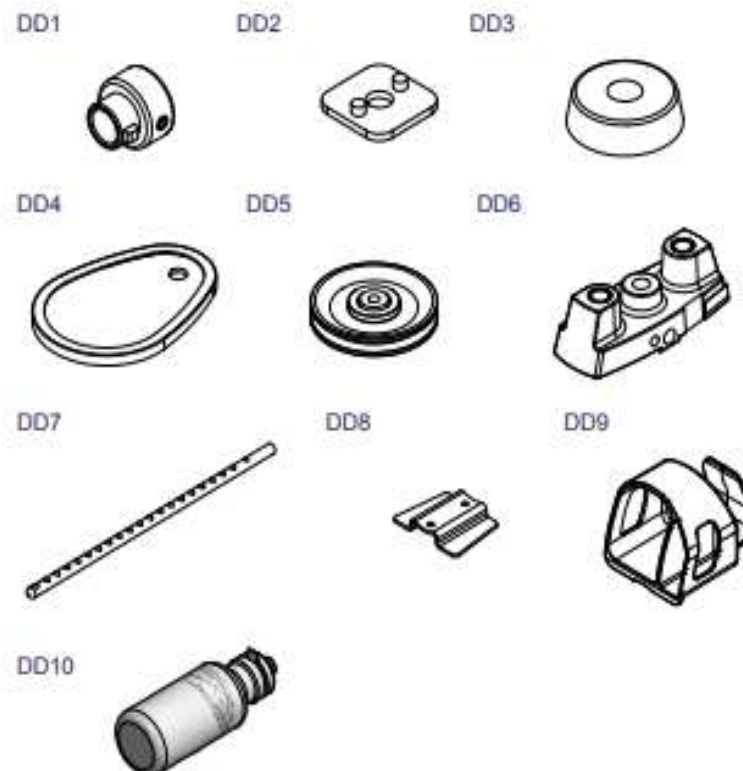
D1. Ø3/4"X13.5X8L STEEL BUSHING(8110-014)	[2PCS]
D2. Ø1/2"XØ8.5X23L STEEL BUSHING(8110-062)	[1PCS]
D3. ROLLER BEARING(8510-051)	[2PCS]
D4. Ø30XØ20X1.5T CU WASHER(8520-007)	[3PCS]
D5. Ø38XØ26X1.5T CU WASHER(8520-008)	[2PCS]
D6. □50X50X1.8T END CAP(9211-087)	[2PCS]
D7. Ø115X14.5 CAP COVER(9211-173)	[1PCS]
D8. RUBBER BOLT HEAD PROTECTOR 5/16"(9214-030)	[4PCS]
D9. 108X14.5TX263L RUBBER PAD(9310-075)	[1PCS]
D10. Ø110X22 PULLEY (9213-002B)	[3PCS]
D11. 3930mm STEEL CABLE(FCL2THA)	[1PCS]
D12. EXERCISE CHART (9420-135)	[1PCS]
D13. Ø35XØ20.2X7.5L STEEL BUSHING(8130-475)	[2PCS]
D14. Ø35XØ20.2X95L STEEL BUSHING (8130-471)	[1PCS]



CL2TH ASSEMBLY INSTRUCTIONS

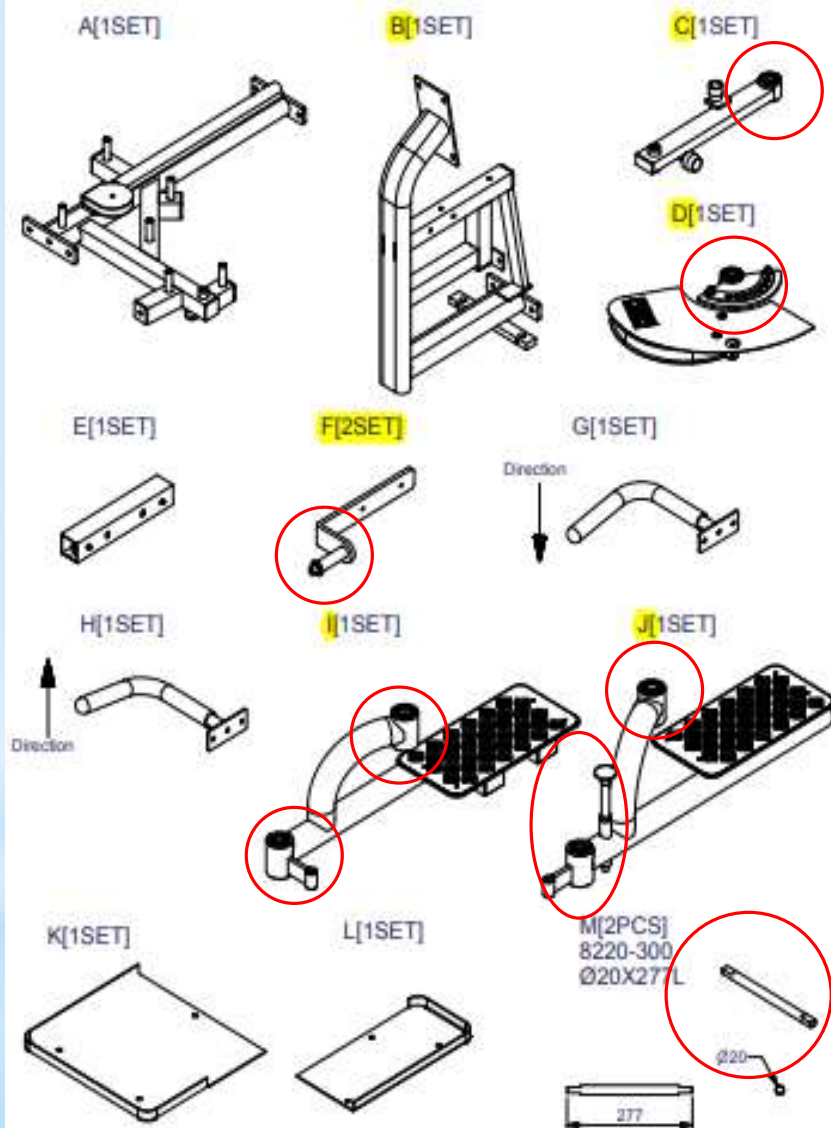
FRAME HARDWARE ILLUSTRATION FOR CL2DB

DD1. Ø3/4" SHAFT COLLAR(9211-046)	[2PCS]
DD2. 50X4TX50L RUBBER PAD(9214-002)	[1PCS]
DD3. Ø21/2"XØ19.2X19.4T RUBBER DOUNT(9310-010)	[2PCS]
DD4. 226X13.5tX161 RUBBER PAD(9310-115)	[2PCS]
DD5. Ø110 PULLEY(9213-002B)	[2PCS]
DD6. TOP PLATE(8400-006)	[1PCS]
DD7. Selector Rod(8210-042)	[1PCS]
DD8. BOTTLE BRACKET(8388-025)	[1PCS]
DD9. BOTTLE RACK(9260-320)	[1PCS]
DD10. BOTTLE(9260-123)	[1PCS]



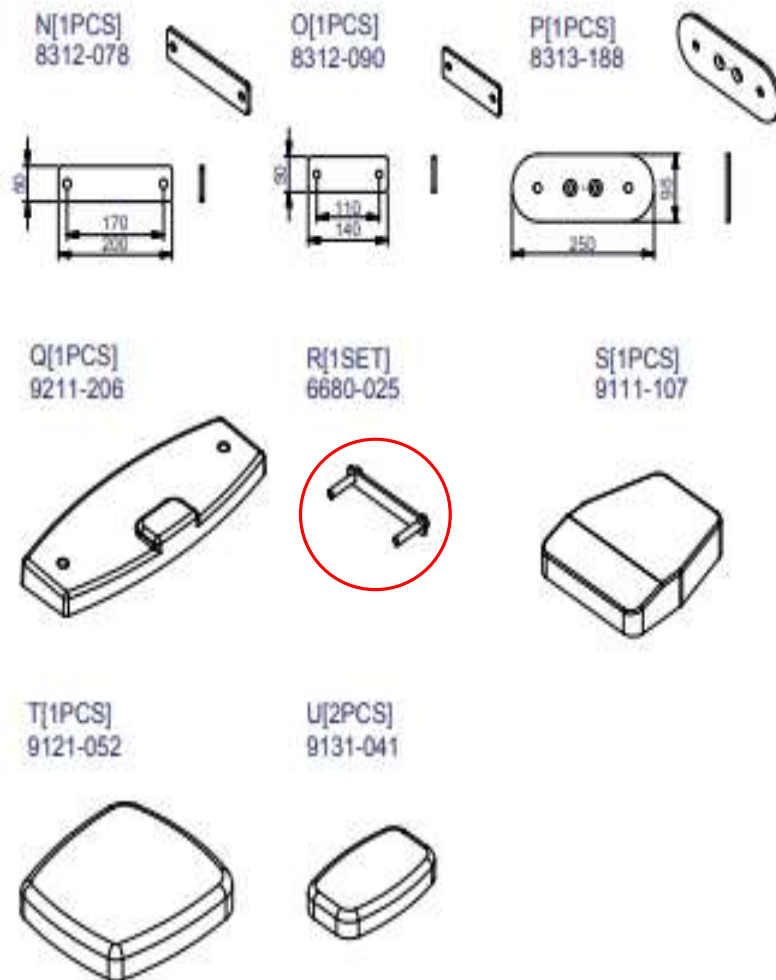
CL2TH ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET



CL2TH ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET



CL2TH ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR CL20B

AA[1SET]
6610-040



AB[1SET]
6610-041



AC[1SET]
6610-042



AD[2SET]
6670-005



AE[2SET]
8321-066



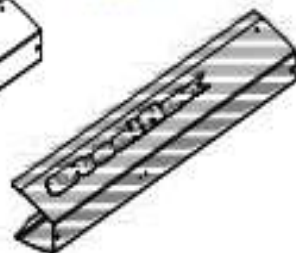
AF[2PCS]
8280-037
Ø3/4"X1522



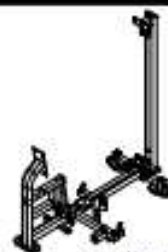
AG[1SET]
8380-082



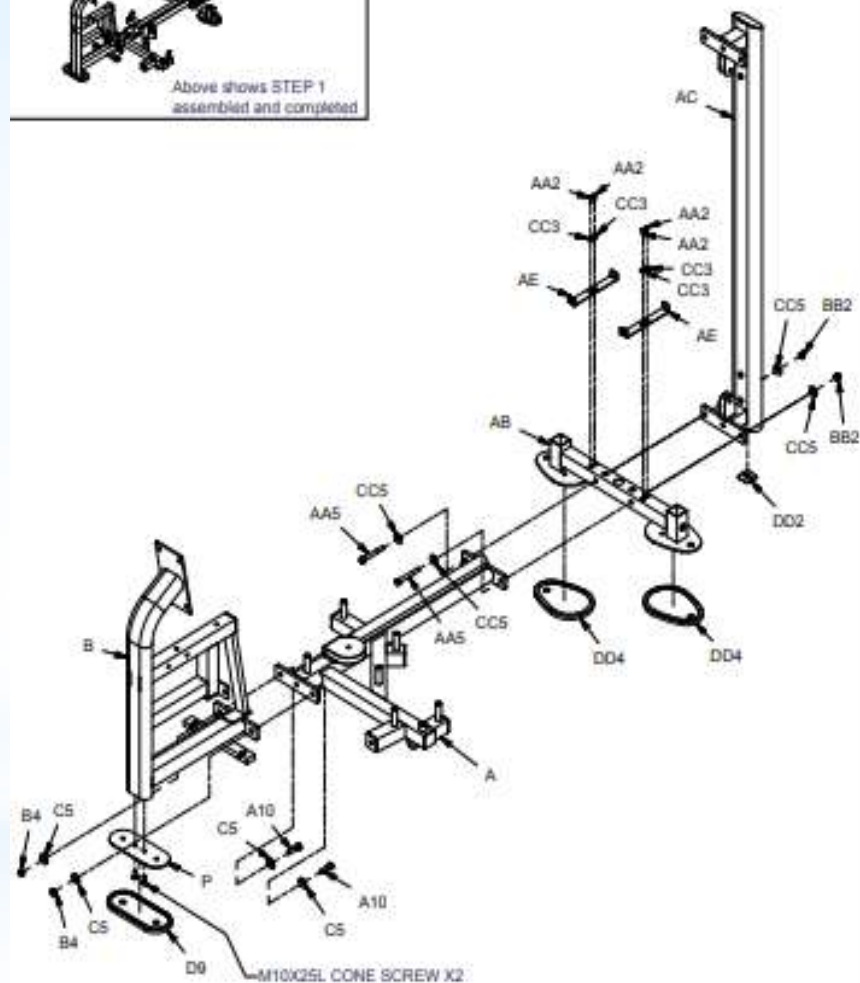
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8380-083



CL2TH ASSEMBLY INSTRUCTIONS



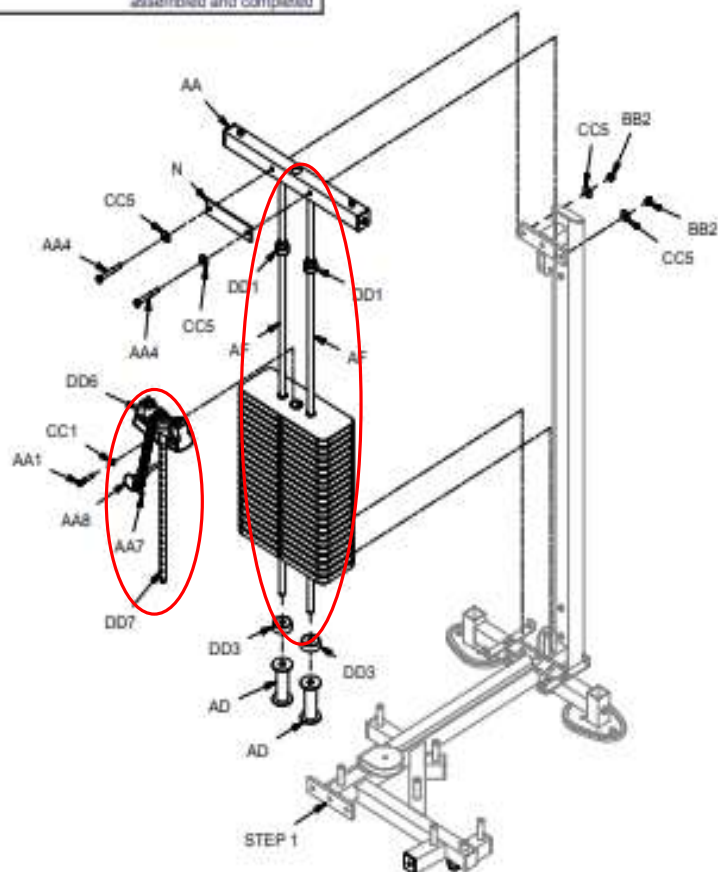
Above shows STEP 1
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



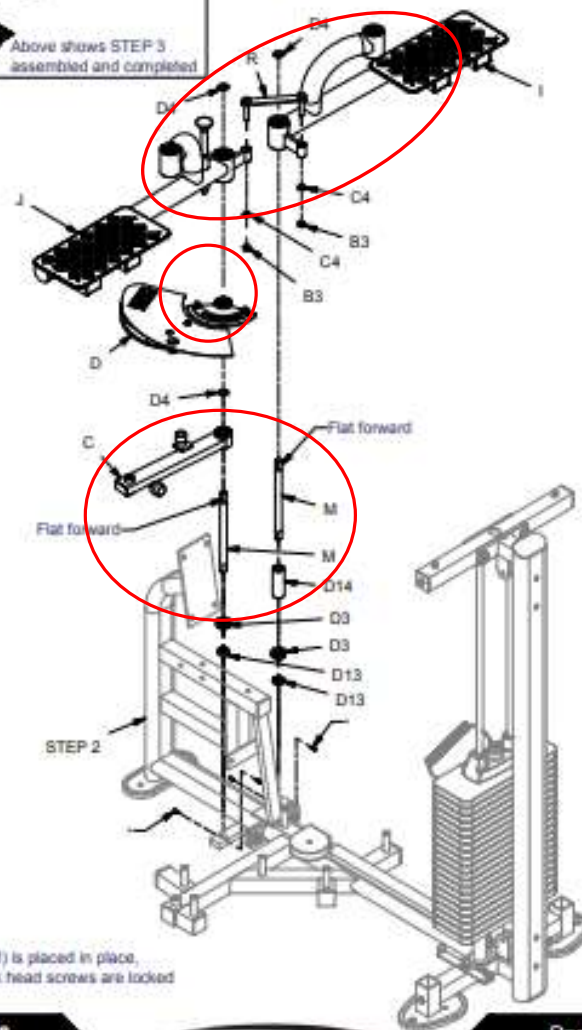
Above shows STEP 2
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



Above shows STEP 3
assembled and completed



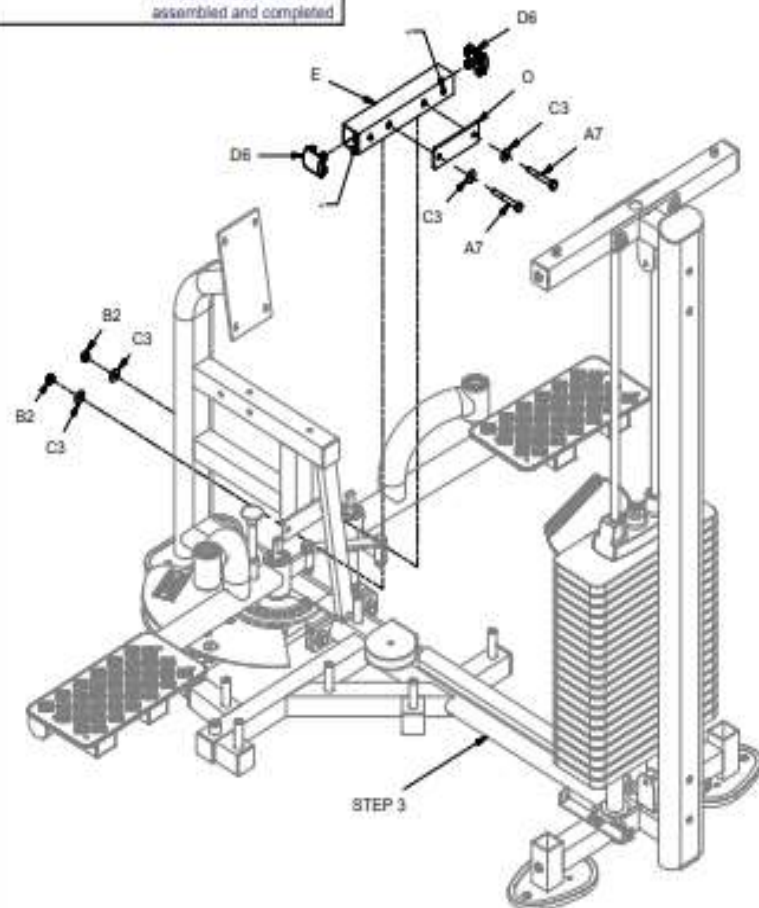
* : After the axis(M) is placed in place,
the countersunk head screws are locked

CL2TH ASSEMBLY INSTRUCTIONS



Above shows STEP 4
assembled and completed

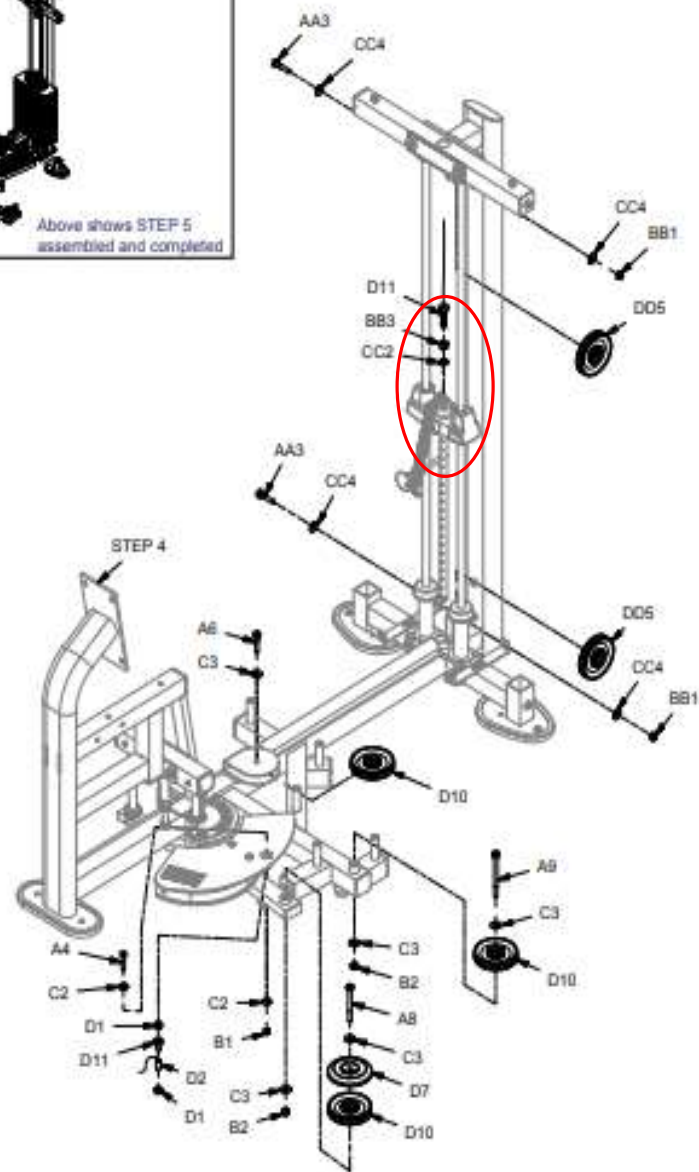
* After fixing the assembly E,
the countersunk head screws need to be locked,
and finally the terminal plug D6



CL2TH ASSEMBLY INSTRUCTIONS



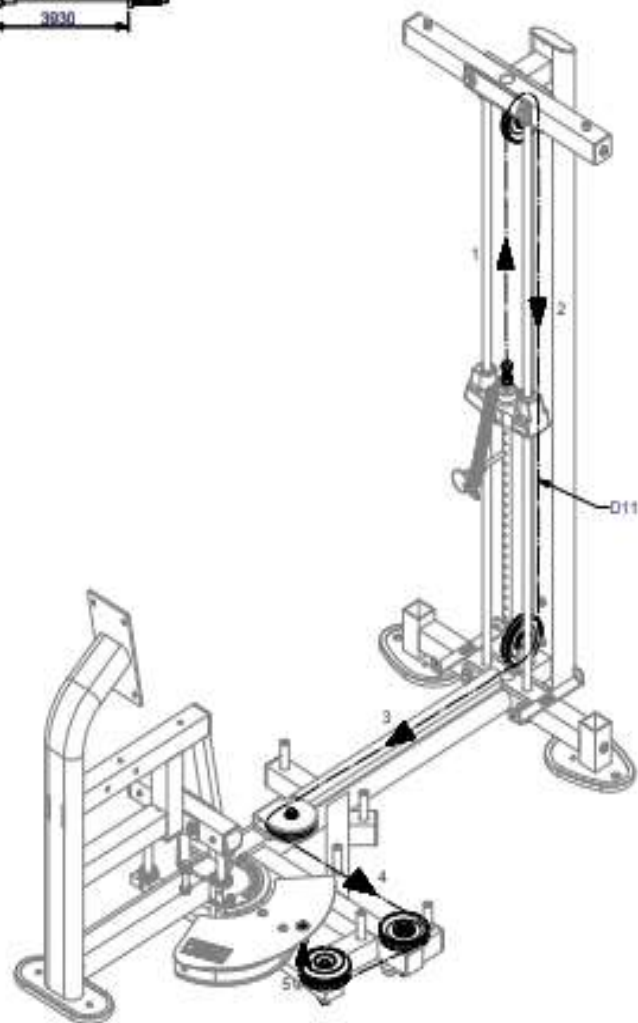
Above shows STEP 5
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS

Cable Configuration Diagram

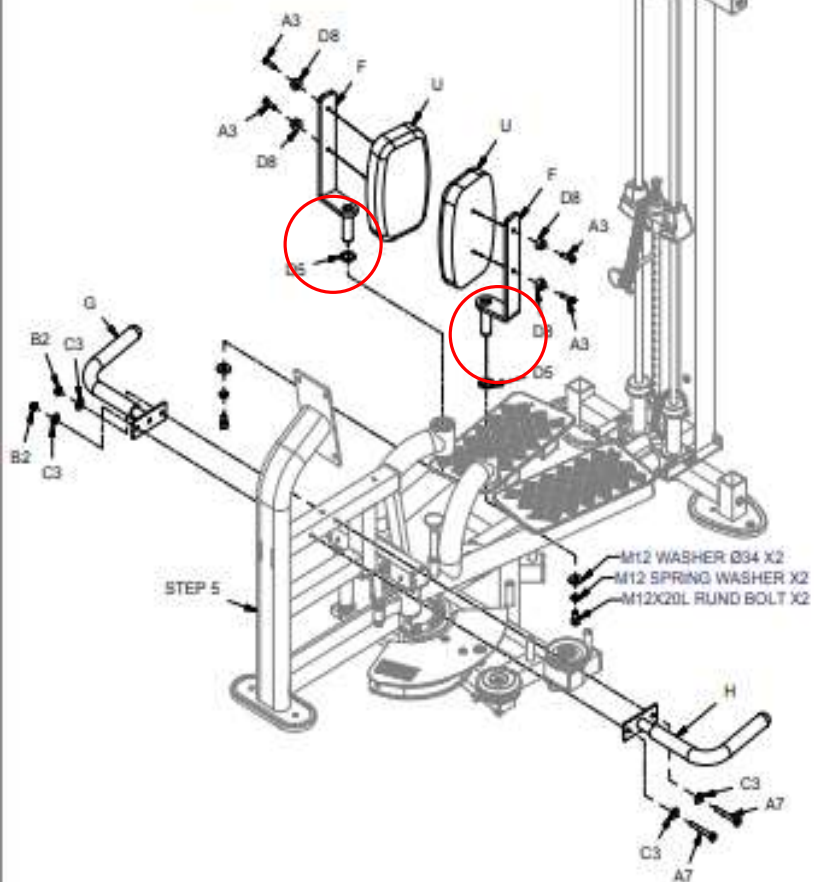
D11



CL2TH ASSEMBLY INSTRUCTIONS



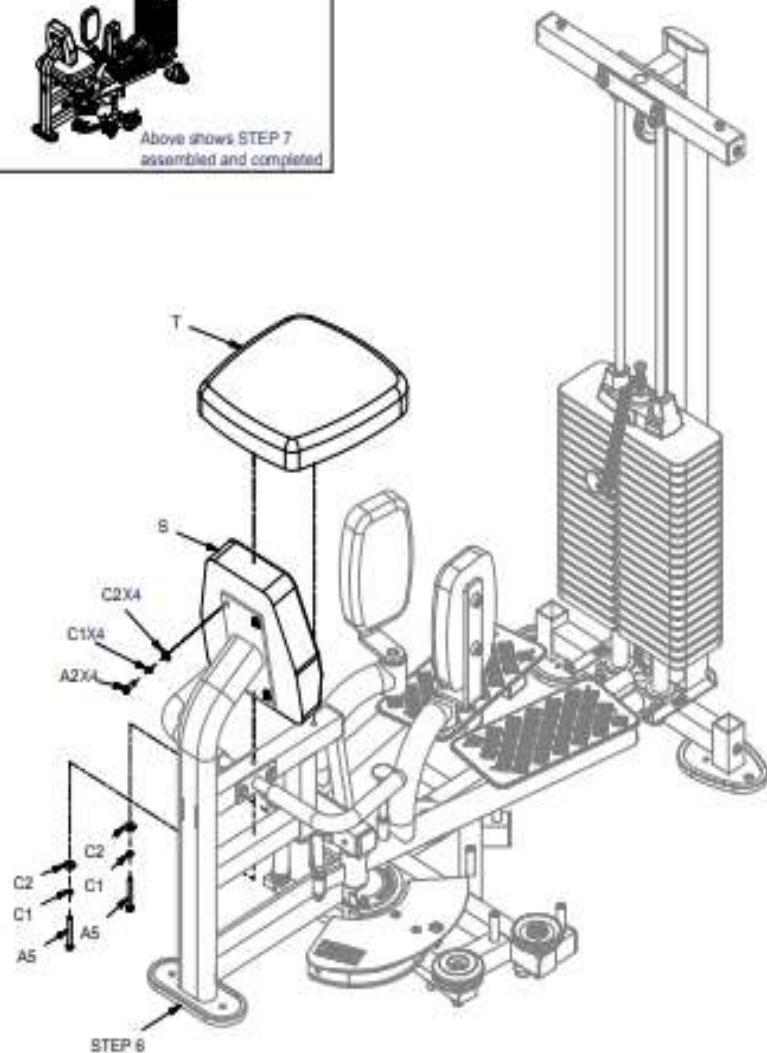
Above shows STEP 6
assembled and completed



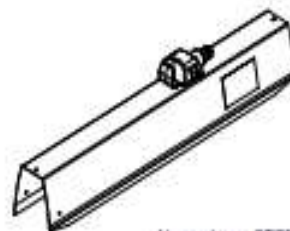
CL2TH ASSEMBLY INSTRUCTIONS



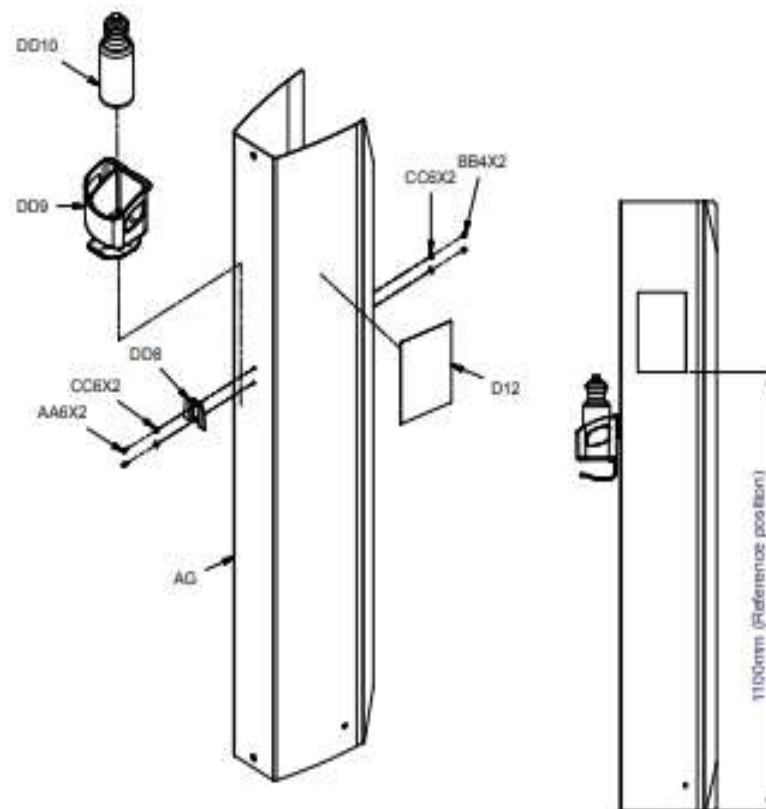
Above shows STEP 7
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



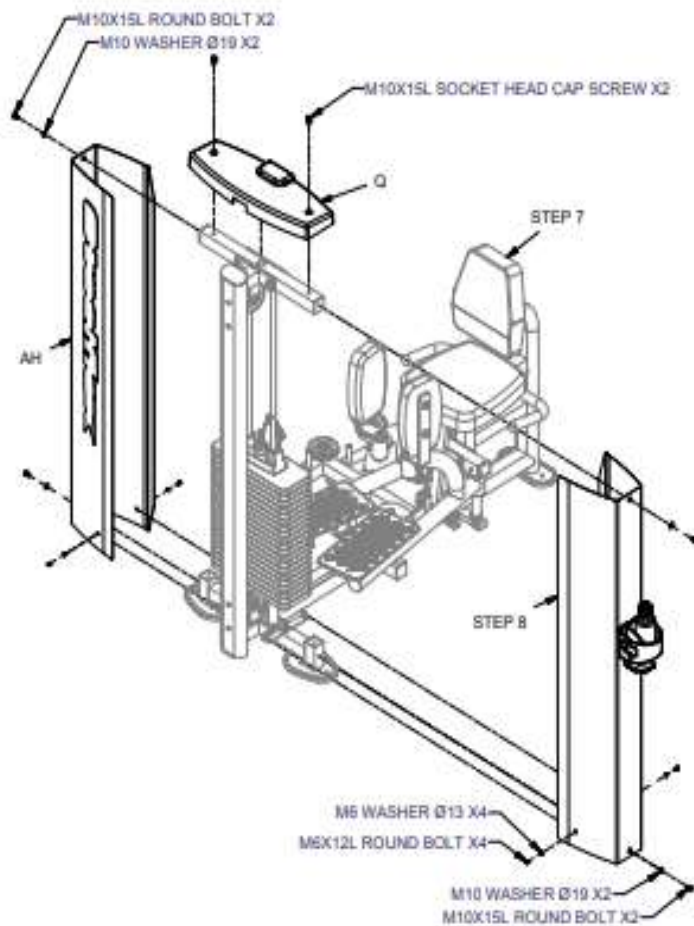
Above shows STEP 8
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



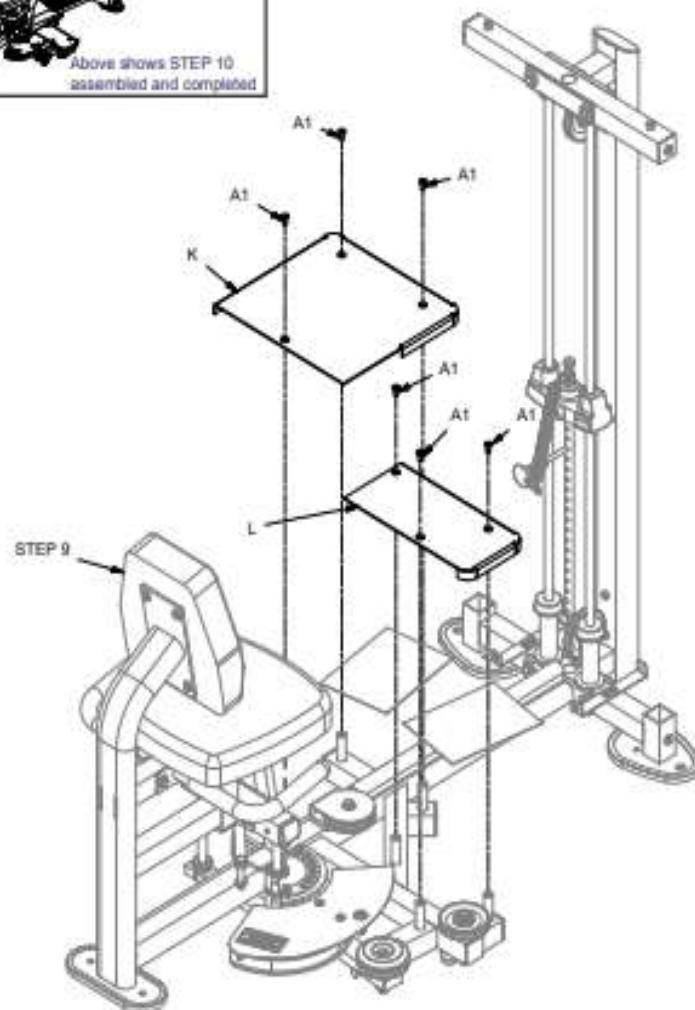
Above shows STEP 9
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



Above shows STEP 10
assembled and completed



*Well done!

